



High Pressure Centrifugal Industrial Pumps



Vertical & Horizontal Multi-Stage Coolant Series





Multi-Stage Series

Features Available:

- 1. Pressure to 400 psi
- 2. Pressurized System.
- 3. Double Pump, High and Low Pressure with one common motor.
- 4. Balanced mechanical seal or silicon and tungsten available.
- 5. Available mounted in either 10 through 200 gallon reservoir.



- Discharge available in either N.P.T. or B.S.P.T.
- 7. Available in Vertical or Horizontal.
- 8. Custom options available upon request.

Services:

High Pressure Machine Tools

Vertical Multi-Stage Versatility



Models MS4 and MS5 End Suction Centrifugal Multi-Stage Available in 3 through 10 Stages and 11/2 through 25 Horsepower.

Standard Features:

- 1. Rugged Grade 30 Cast Iron Construction.
- 2. Built in Mounting Flange.
- 3. Balanced Mechanical Seal.
- 4. Above Mounting Flange Discharge.
- 5. Greased For Life Bearings.
- Standard Motors are 3 Phase, 230/460 Volt, 3450 rpm, and TEFC.
- 7. ³/₄ NPT and 1¹/₄ NPT 2 Discharge.
- 8. Available in Base mounted or other Mounting Styles□ contact factory.



Multi-Stage Options:

☐Offers Dual Discharges.

One for low volume and high pressure, one for high volume and low pressure.

Both driven by one common motor.

☐Available up to 36☐of immersion with intermediate bushing.

☐Standard models available with column tank, with flanged or threaded intake for exterior tank mounting.

Due to the various pumps and pump applications this manual may not apply to your specific pump. If you have any questions please consult the factory: 859-824-3100 or Fax: 859-824-7248.



Multi-Stage MSC3.5/MSC4



3/4" DISCHARGE

When Ordering Specify:

□Model No. MSC3.4 or MSC4

□Number of Stages

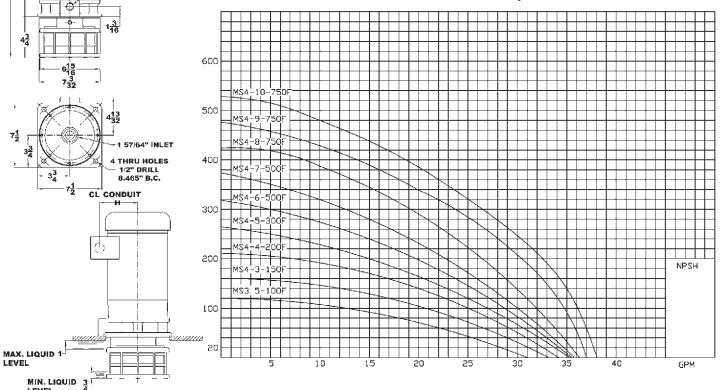
□Operating Conditions, gpm, and T.D.H. in feet or psi

□Motor Horse Power and Current Characteristics□N.P.T. or B.S.P.T. Discharge□Motor Speed 3450 rpm

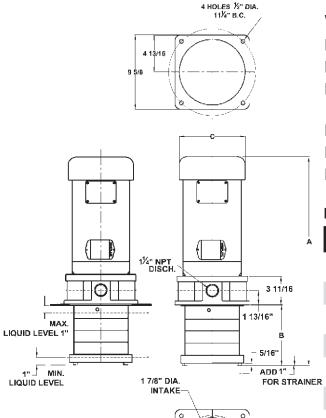
DIMENSIONS IN INCHES (mm)*

STAGES	MODEL	DISCH.	HP	A	В	С	G	Н
1	MSC3.5-3-100FJ	3/4	1	17.49 (444)	12.75 (324)	7.0 (178)	5.25 (133)	4.25 (108)
3	MSC4-3-150FJ	3/4	1 1/2	17.49 (444)	12.75 (324)	7.0 (178)	5.25 (133)	4.25 (108)
4	MSC4-4-200FJ	3/4	2	19.69 (500)	13.75 (349)	7.0 (178)	5.25 (133)	4.25 (108)
5	MSC4-5-300FJ	3/4	3	21.63 (550)	14.50 (358)	7.0 (178)	5.25 (133)	4.25 (108)
6	MSC4-6-500FJ	3/4	5	24.08 (612)	15.75 (400)	8.5 (216)	5.87 (149)	4.87 (124)
7	MSC4-7-500FJ	3/4	5	25.50 (648)	15.75 (400)	8.5 (216)	5.87 (149)	4.87 (124)
8	MSC4-8-500FJ	3/4	5	26.75 (444)	15.75 (400)	8.5 (216)	5.87 (149)	4.87 (124)
8	MSC4-8-750FJ	3/4	7 1/2	28.25 (718)	17.25 (438)	8.5 (216)	5.87 (149)	4.87 (124)
9	MSC4-9-750FJ	3/4	7 1/2	29.25 (743)	17.25 (438)	8.5 (216)	5.87 (149)	4.87 (124)
10	MSC4-10-750FJ	3/4	7 1/2	30.50 (775)	17.25 (438)	8.5 (216)	5.87 (149)	4.87 (124)

MSC3.5 & MSC4 with Impeller 25128



Multi-Stage MSC5

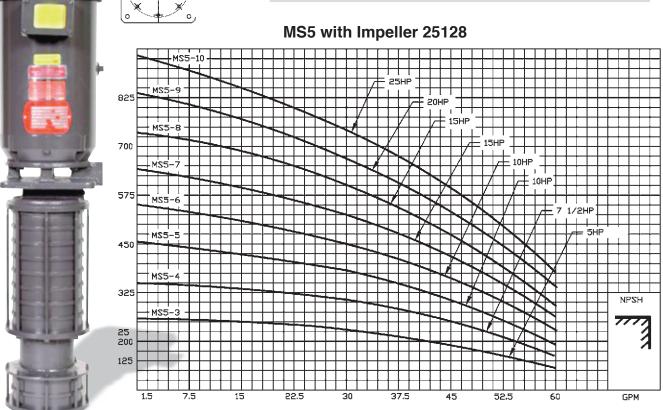


When Ordering Specify:

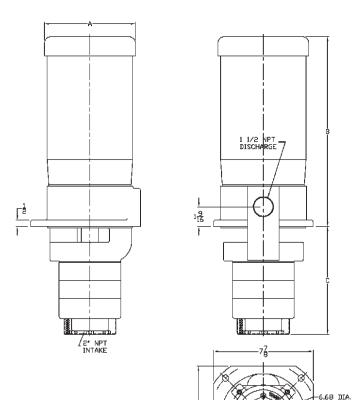
- ☐ Model No. MSC5
- **□Number of Stages**
- □Operating Conditions, gpm and T.D.H. in feet or psi
- ☐ Motor Horse Power and Current Characteristics
- □N.P.T. or B.S.P.T. Discharge
- ☐Motor Speed 3450 rpm

DIMENSIONS IN INCHES

	MODEL	HP	A	В	С
N	1SC5-3-500	5	25.26	6	8.5
N	ISC5-4-750	7.5	26.87	7.56	8.5
M	SC5-5-1000	10	28.9	9.12	10.37
M	SC5-6-1000	10	36.46	16.68	10.37
M	SC5-7-1500	15	41.53	18.25	10.62
M	SC5-8-1500	15	43.09	19.81	10.62
M	SC5-9-2000	20	44.75	21.37	10.62
MS	SC5-10-2500	25	50	22.93	14.5



Multi-Stage MSD4



When Ordering Specify:

□Model No. MSD4

□Number of Stages

□Operating Conditions at gpm and T.D.H. in feet

☐ Motor Horse Power and Current **Characteristics**

Note: 208/230/460 volts

60 cycles ☐ Standard

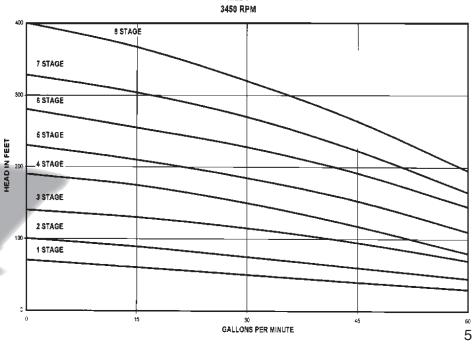
Mounting Hole Size: 6.75

Other current characteristics available.

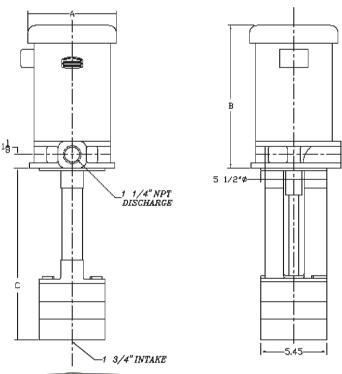
DIMENSIONS IN INCHES

STAGES	HP	A	В	С
1	1.0	7.25	12.0	5.25
2	2.0	7.25	13.0	6.68
3	3.0	7.25	13.68	8.12
4	5.0	8.50	15.18	9.56
5	5.0	8.50	15.18	11.00
6	5.0	8.50	15.18	12.43
7	7.5	8.50	16.93	13.87
8	10.0	10.25	17.43	15.31

MSD4



Multi-Stage MSV



When Ordering Specify:

☐Model No. MSV

□Number of Stages

□Operating Conditions at gpm

☐ Motor Horse Power and Current Characteristics

☐'C' Dimensions in Inches

Note: 230/460 volts

60 cycles □ Standard

Mounting Hole Size: 5.625

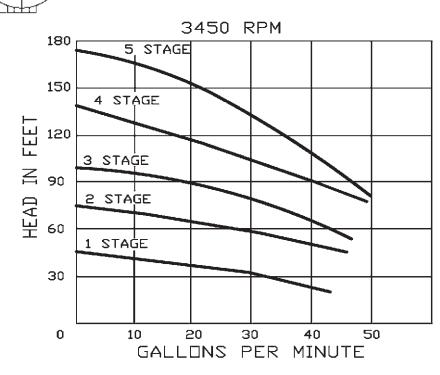
Other current characteristics available.

DIMENSIONS IN INCHES

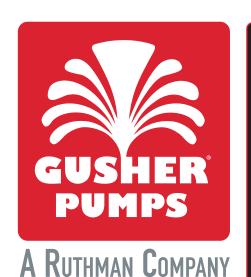
HOLES

STAGES	HP	Α	В	С
1	1.0	7.0	13.12	3.68
2	2.0	7.0	14.12	5.25
3	3.0	7.0	14.87	6.81
4	3.0	7.0	14.87	8.37
5	5.0	8.5	16.12	9.93





Notes



www.Gusher.com

Ruthman Companies: A family-owned business supplying pumps for over 100 years



Ruthman Companies was co-founded in 1912 by brothers Alois and Edward Ruthman as the Ruthman Machinery Company. Based in Cincinnati, the company serviced the steamboats that traveled the Ohio River.

In 1924, Alois conceived the first sealless centrifugal pump, coining the term coolant pump. The brothers named this

new pump "Gusher," giving birth to what is now Ruthman Companies' flagship brand, Gusher Pumps.

Alois son Thomas R. Ruthman joined the family business in 1949, growing the business globally through organic growth and the acquisition of complementary technologies. In the early 1990s, Alois grandson, Thomas G. Ruthman, became the third generation of Ruthmans in the pump business. Over the years, Ruthman Companies has expanded its product line from the original centrifugal coolant pumps to include valves, vertical turbine pumps, positive displacement pumps, gear pumps, and other specialized pump equipment, while upholding its reputation as a leader in the custom engineering of pumps for the most challenging applications.

GUSHER PUMPS LOCATIONS

Williamstown Headquarters

115 Industrial Road Williamstown, KY 41097 Phone: 859.824.5001 Fax: 859.824.3011 Email: Info@Gusher.com

Dry Ridge Manufacturing

22 Ruthman Drive Dry Ridge, KY 41035 Phone: 859.824.5001 Fax: 859.824.3011 Email: Info@Gusher.com

Dry Ridge Training Facility

3565 Dixie Highway Dry Ridge, KY 41035 Phone: 859.824.5001 Email: Info@Gusher.com

New Castle Sales & Service

403 North Ninth Street New Castle, IN 47362 Phone: 765.529.5624 Fax: 765.521.0008

Email: GusherNC@Gusher.com

Gusher Pumps, Shanghai

Email: Flomo@Gusher.com

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RUTHMAN COMPANIES MANUFACTURING DIVISIONS

BSM Pump Corp.

180 Frenchtown Road North Kingstown, RI 02852 **Phone:** 401.471.6350 **Fax:** 401.471.6370

Email: Sales@BSMPump.com

www.BSMPump.com

Fulflo Hydraulic Valves

459 East Fancy Street Blanchester, OH 45107 Phone: 937.783.2411 Fax: 937.783.4983 Email: Info@Fulflo.com

www.Fulflo.com

Nagle Pumps

1249 Center Avenue Chicago Heights, IL 60411 Phone: 708.754.2940 Fax: 708.754.2944 www.NaglePumps.com

Process Systems Inc., Headquarters

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Email: Sales@PSI4Pumps.com

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Process Systems Inc., Midwest Service

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